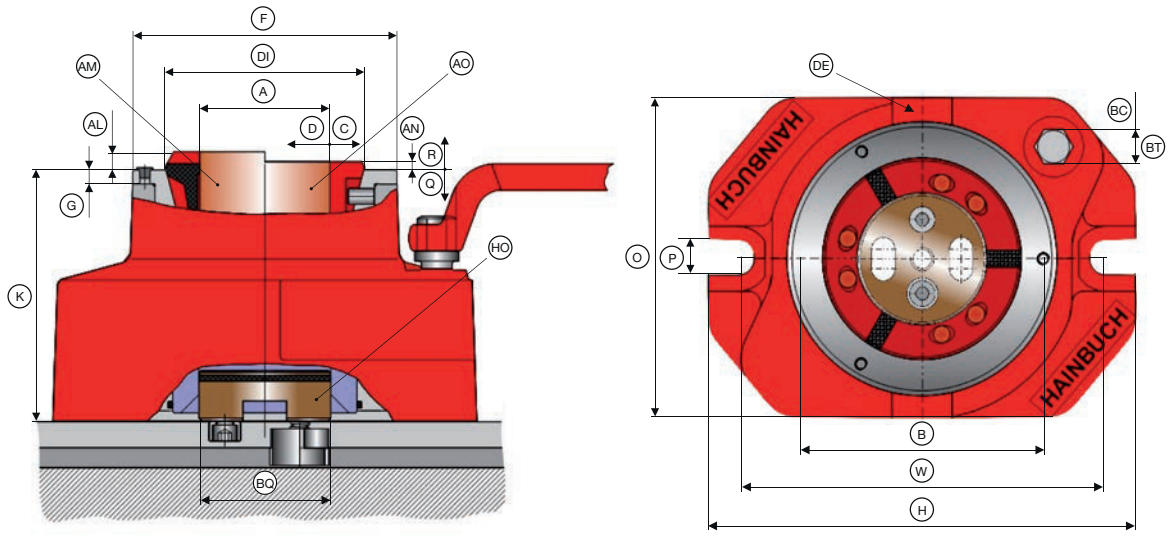
Manual stationary chuck MANOK. Technical data and order overview



Size		42	52	65	80	100
Clamping range [mm]	A	**4 – 42**	**4 – 52**	**4 – 65**	**5 – 80**	**15 – 100**
Repeatability [mm]		0,010				
Max. radial clamping force [kN]		80	90	105	115	150
Max. axial drawtube force [kN]		35	40	45	50	65
Max. actuating torque [Nm]	BC	50	60	70	75	80
Bolt hole distance [mm]	W	184			236	
Release stroke in Ø [mm]	C	0,6				2
Reserve stroke in Ø [mm]	D	1				1,5
Reserve stroke axial [mm]	Q	2				3
Release stroke axial [mm]	R	2,5			5	
Location front end-stop	F	Ø 132 f7			Ø 178 f7	
Centering length [mm]	G	7			11,5	
Bolt hole circle end-stop	B	LK Ø 120 [3 x M6]			LK Ø 165 [3 x M6]	
Ø Capacity [mm]	BQ	56		66	80,5	102
Length [mm]	H	214			264	
Overall height [mm]	K	124			140	
Width [mm]	O	159			210	
Screw connection width [mm]	P	16			16,6	
Clamping edge height [mm]	DE	81			93	
Wrench size [SW]	BT	17				
Head Ø [mm]	DI	80		99,5	115	144,5
Clamping head serrated	AM	SK 42 BZI	SK 52 BZI	SK 65 BZI	SK 80 BZI	SK 100 BZ
Clamping head protrusion length serrated [mm]	AL	9	4	9	4	0
Clamping head smooth	AO	SK 42 BZIG	SK 52 BZIG	SK 65 BZIG	SK 80 BZIG	SK 100 BZG
Clamping head protrusion length smooth [mm]	AN	4				0
Workpiece end-stop	HO	available as accessory				
Weight [kg]		14,3	14,1	12,9	22,3	21,6
In stock		✔	✔	✔	✔	✔
Order no.		1201/0007	1201/0006	1201/0005	1201/0010	1201/0002

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Scope of delivery

- Stationary chuck
- Actuation tool