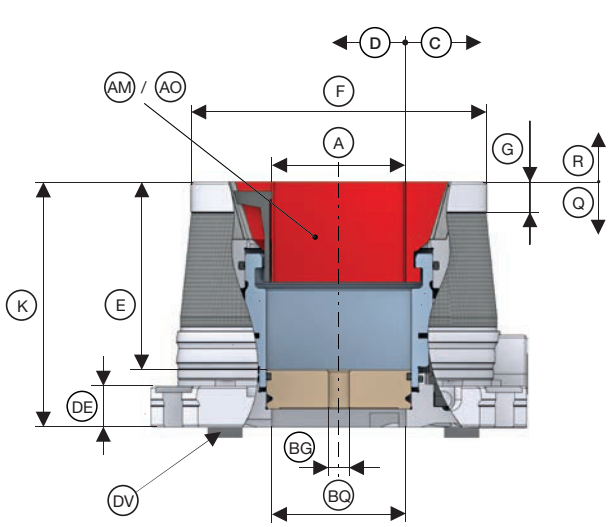
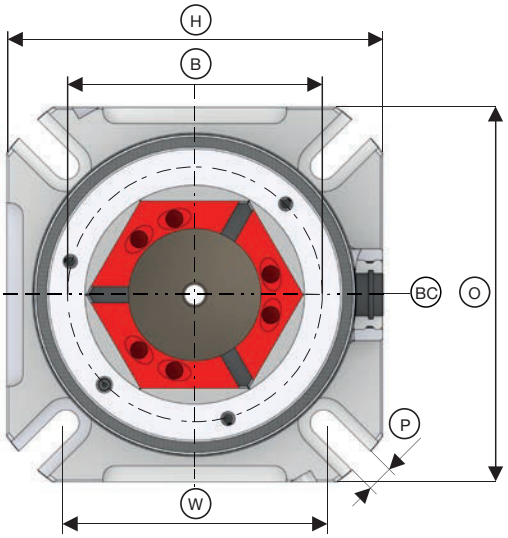
Manual stationary chuck MANOK plus CFK SE. Technical data





Product line		SE	
Size		**52**	**65**
Clamping range [mm]	A	4 – 52	4 – 65
Repeatability [mm]		0,010	
Max. radial clamping force [kN]		108	120
Max. axial drawtube force [kN]		40	45
Max. actuating torque [Nm]	BC	57	90
Release stroke in Ø [mm]	C	0,6	
Reserve stroke in Ø [mm]	D	1	
Reserve stroke axial [mm]	Q	2	
Release stroke axial [mm]	R	2,5	
Location front end-stop	F	Ø 125 f7	Ø 145 f7
Centering length [mm]	G	15	
Bolt hole circle end-stop	B	LK Ø 107 [3 x M6]	LK Ø 126 [3 x M6]
End-stop depth [mm]	E	90	92
End-stop thread size [M]	BG	10	12
Ø Capacity [mm]	BQ	53	66
Length [mm]	H	161	184
Overall height [mm]	K	115	120
Width [mm]	O	161	184
Screw connection width [mm]	P	13	
Clamping edge height [mm]	DE	15	
Bolt hole distance [mm]	W	120	126
Groove seat	DV	14 H7	20 H7
Clamping head serrated	AM	TOP 52	TOP 65
Clamping head smooth	AO	TOP 52 G	TOP 65 G
Weight [kg]		7	10,3
In stock		✔	✔
Order no.		10567/0002	10567/0003

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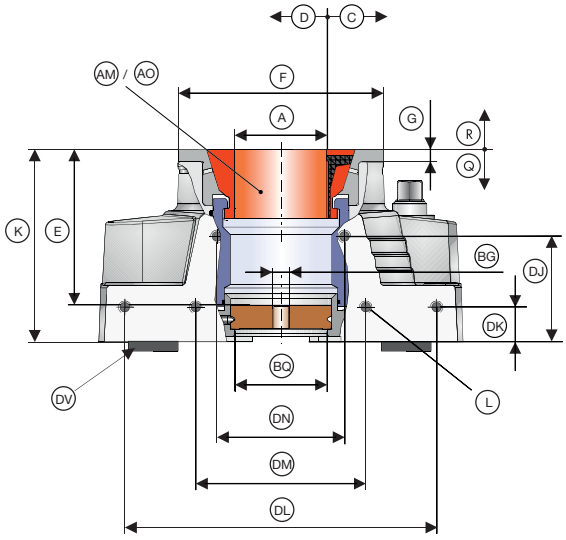
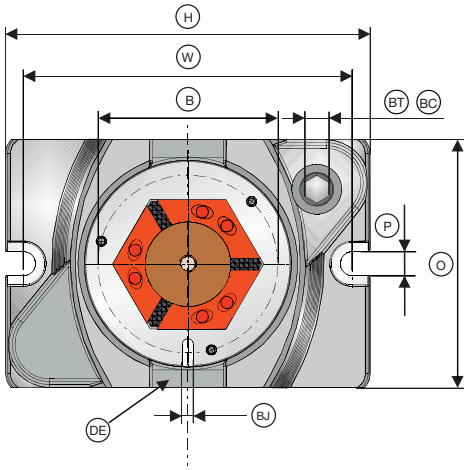
Scope of delivery

- Stationary chuck
- Base end-stop
- Actuation tool
- Grease gun

Manual stationary chuck MANOK plus SE. Technical data





Product line		SE
Size		**65**
Clamping range [mm]	A	4 – 65
Repeatability [mm]		0,010
Max. radial clamping force [kN]		120
Max. axial drawtube force [kN]		45
Max. actuating torque [Nm]	BC	100
Release stroke in Ø [mm]	C	0,6
Reserve stroke in Ø [mm]	D	1
Reserve stroke axial [mm]	Q	2
Release stroke axial [mm]	R	2,5
Location front end-stop	F	Ø 145 f7
Centering length [mm]	G	9
Bolt hole circle end-stop	B	LK Ø 126 [3 x M6]
Groove width [mm]	BJ	8 H7
End-stop depth [mm]	E	110
End-stop thread size [M]	BG	12
Ø Capacity [mm]	BQ	65
Length [mm]	H	257
Overall height [mm]	K	136
Width [mm]	O	175
Screw connection width [mm]	P	17
Clamping edge height [mm]	DE	95
Thread size [M]	L	8
Screw-on height 1 [mm]	DJ	75
Screw-on height 2 [mm]	DK	25
Screw connection spacing 1 [mm]	DL	220
Screw connection spacing 2 [mm]	DM	120
Screw connection spacing 3 [mm]	DN	90
Bolt hole distance [mm]	W	232
Groove seat	DV	20 H7
Wrench size [SW]	BT	17
Clamping head serrated	AM	TOP 65
Clamping head smooth	AO	TOP 65 G
Weight [kg]		23,5
In stock		✔
Order no.		1201/0009

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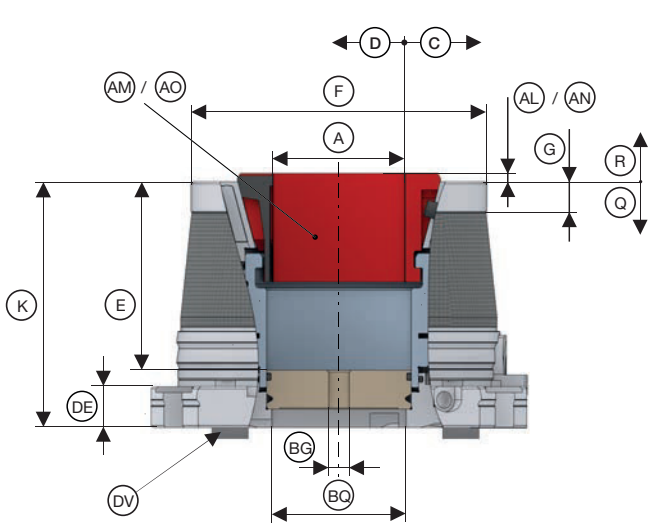
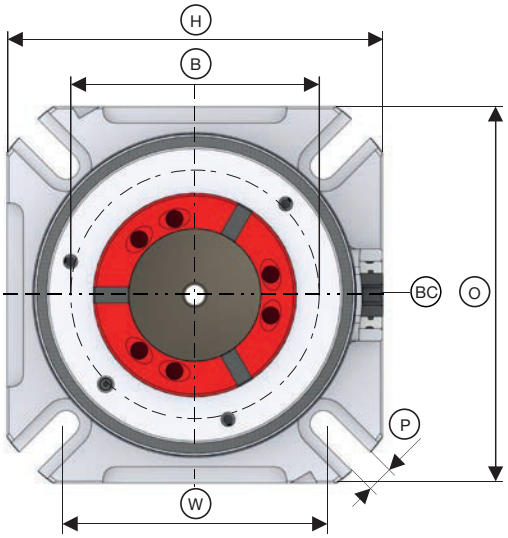
Scope of delivery

- Stationary chuck
- Base end-stop
- Actuation tool
- Grease gun

Manual stationary chuck MANOK plus CFK RD. Technical data





Product line		RD	
Size		**52**	**65**
Clamping range [mm]	A	4 – 52	4 – 65
Repeatability [mm]		0,010	
Max. radial clamping force [kN]		94	105
Max. axial drawtube force [kN]		40	45
Max. actuating torque [Nm]	BC	57	90
Release stroke in Ø [mm]	C	0,6	
Reserve stroke in Ø [mm]	D	1	
Reserve stroke axial [mm]	Q	2	
Release stroke axial [mm]	R	2,5	
Location front end-stop	F	Ø 125 f7	Ø 145 f7
Centering length [mm]	G	15	
Bolt hole circle end-stop	B	LK Ø 107 [3 x M6]	LK Ø 126 [3 x M6]
End-stop depth [mm]	E	90	92
End-stop thread size [M]	BG	10	12
Ø Capacity [mm]	BQ	53	66
Length [mm]	H	161	184
Overall height [mm]	K	115	120
Width [mm]	O	161	
Screw connection width [mm]	P	13	
Clamping edge height [mm]	DE	15	
Bolt hole distance [mm]	W	120	126
Groove seat	DV	14 H7	20 H7
Clamping head serrated	AM	SK 52 BZI	
Clamping head protrusion length serrated [mm]	AL	4	9
Clamping head smooth	AO	SK 52 BZIG	SK 65 BZIG
Clamping head protrusion length smooth [mm]	AN	4	
Weight [kg]		7	10,3
In stock		✔	✔
Order no.		10565/0002	10565/0003

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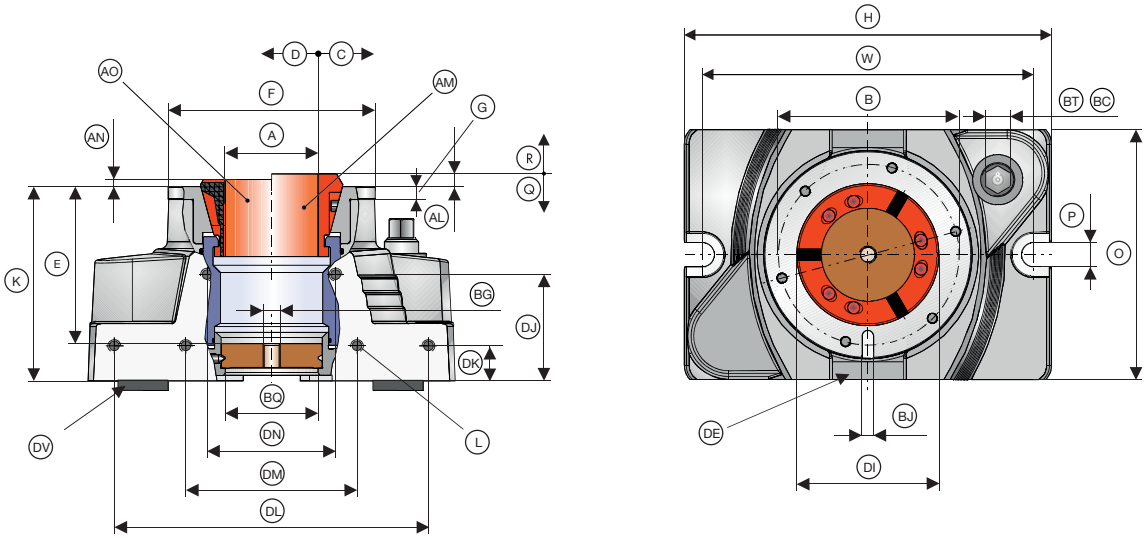
Scope of delivery

- Stationary chuck
- Base end-stop
- Actuation tool

Manual stationary chuck MANOK plus RD. Technical data



Product line		RD
Size		**65**
Clamping range [mm]	A	4 – 65
Repeatability [mm]		0,010
Max. radial clamping force [kN]		105
Max. axial drawtube force [kN]		45
Max. actuating torque [Nm]	BC	100
Release stroke in Ø [mm]	C	0,6
Reserve stroke in Ø [mm]	D	1
Reserve stroke axial [mm]	Q	2
Release stroke axial [mm]	R	2,5
Location front end-stop	F	Ø 145 f7
Centering length [mm]	G	9
Bolt hole circle end-stop	B	LK Ø 126 [3 x M6]
Groove width [mm]	BJ	8 H7
End-stop depth [mm]	E	110
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Length [mm]	H	257
Overall height [mm]	K	136
Width [mm]	O	175
Screw connection width [mm]	P	17
Clamping edge height [mm]	DE	96
Thread size [M]	L	8
Screw-on height 1 [mm]	DJ	75
Screw-on height 2 [mm]	DK	25
Screw connection spacing 1 [mm]	DL	220
Screw connection spacing 2 [mm]	DM	120
Screw connection spacing 3 [mm]	DN	90
Bolt hole distance [mm]	W	232
Groove seat	DV	20 H7
Wrench size [SW]	BT	17
Head Ø [mm]	DI	99,5
Clamping head serrated	AM	SK 65 BZI
Clamping head protrusion length serrated [mm]	AL	9
Clamping head smooth	AO	SK 65 BZIG
Clamping head protrusion length smooth [mm]	AN	4
Weight [kg]		23,5
In stock		✔
Order no.		1201/0008

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